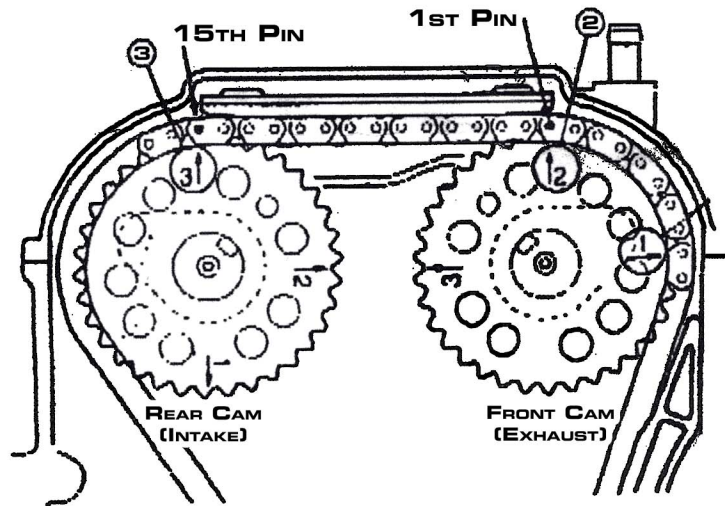


# LTZ / DRZ CAMSHAFT INSTALLATION INSTRUCTIONS

ASSEMBLE THE CAMS INTO THE HEAD AND ALIGN THE FRONT (EXHAUST) CAM WITH THE #1 IN ALIGNMENT WITH THE GASKET SURFACE, AND ENGAGE THE CHAIN. THE #2 MARK SHOULD BE VERTICAL AT THIS POINT. STARTING FROM THE ROLLER PIN THAT IS DIRECTLY ABOVE THE ARROW MARKED #2, COUNT 15 ROLLER PINS (FROM THE EXHAUST CAMSHAFT SIDE TOWARDS THE INTAKE CAMSHAFT SIDE). ENGAGE THE 15TH ROLLER PIN ON THE CAM CHAIN WITH THE ARROW MARKED #3 ON THE INTAKE SPROCKET. REFER TO THE FOLLOWING ILLUSTRATION. DEGREE IN YOUR CAM TO THE NEW TIMING SPECIFICATIONS AND TIGHTEN THE BOLTS SECURELY.



**NOTE:** THE CAM CHAIN SHOULD NOW BE ON ALL THREE SPROCKETS. BE CAREFUL NOT TO MOVE THE CRANKSHAFT UNTIL THE CAMSHAFT JOURNAL HOLDERS AND CAM CHAIN TENSIONER ARE SECURED.

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RACING CAMS

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