



Yamaha Grizzly 660 SOHC 5v

Effective November 2020  
Prices Subject To Change  
Without Notice!

VALVE LIFT	DURATION	DURATION @ .050	GRIND NUMBER	DESCRIPTION	REGRIND	HARDWELD	BILLET
.452/.424	292°/289°	260°/257°	685	Race profile designed to increase mid and upper end performance. Includes compression release. Requires High Compression Piston, Exhaust System, Performance Valve Spring Kit, and Shortened Valve Guides. Check ALL clearances!	N/A	80-541 \$322.00	N/A \$322.00
.339/.354	267°/273°	238°/242°	985/986	Increase mid and upper end. Requires High Compression Piston, Exhaust System, and Performance Valve Spring Kit.	N/A	80-851 \$286.00	N/A \$317.00
.339/.354	260°/265°	232°/235°	461/496	Bolt in profile increases overall performance throughout RPM range. Stock springs OK. Includes compression release.	N/A	80-411 \$286.00	N/A \$286.00
Cam Core				Please specify year and model when ordering. Price (Each).			CC-Y07 \$186.00
Rocker Arm Hardwelded				We will hardweld and precision grind your worn out / new rockers for a longer wearing surface. Recommended with ALL profiles. Price (Each).			HR-Y00 \$72.00
Rocker Arm, Core				Please specify year and model when ordering. Price (Each).			RC-Y00 \$33.00
Valve Spring Kit With Titanium Retainers				Kit includes performance dual springs, Titanium retainers, and bottoms. OK up to 0.450" valve lift. Check ALL clearances! Price Per Set (5).			VC-Y80 \$165.00



Yamaha Grizzly 660 SOHC 5v

Effective November 2020  
Prices Subject To Change  
Without Notice!

VALVE LIFT	DURATION	DURATION @ .050	GRIND NUMBER	DESCRIPTION	REGRIND	HARDWELD	BILLET
Valves, Stainless (Kibblewhite) Intake Size			Standard	Standard size 30 mm. Price (Each).			IV-Y02 \$30.00
Valves, Stainless (Kibblewhite) Exhaust Size			Standard	Standard size 32 mm. Price (Each).			EV-Y03 \$30.00
Valve Guide, Shortened 0.060" Intake Size			Standard	Made from special C630 Bronze material for longer wear. Standard size. Adds additional retainer to guide seal clearance. Custom sizes available +.001, +.002, +.004, +.010 Price (Each).			VG-Y00-I \$16.00
Valve Guide, Shortened 0.155" Exhaust Size			Standard	Made from special Ampco 45 material for longer wear. Standard size. Adds additional retainer to guide seal clearance. Custom sizes available +.001, +.002, +.004, +.010 Price (Each).			VG-Y00-E \$16.00
Valve Seals Intake				Valve guides seals can be used to achieve additional retainer to guides seal clearance without replacing the stock valve guides. For use on the intakes only. Price Per Set (3).			VS-Y03 \$32.00