



Honda XL 250 R SOHC 4v

Effective October 2021
Prices Subject To Change
Without Notice!

| VALVE LIFT | DURATION | DURATION @ .050 | GRIND NUMBER | DESCRIPTION | REGRIND | HARDWELD | BILLET |
|---|-----------|-----------------|--------------|---|---------|--------------------|--------------------|
| .388/.388 | 270°/270° | 252°/252° | 389a | Designed for racing engines. Requires Performance Valve Spring Kit with Shortened Valve Guides. Check ALL clearances! | N/A | 55-471 \$193.00 | N/A |
| .370/.370 | 268°/268° | 249°/249° | 340b | Strong mid and upper end performance. Use in well prepared engines. Requires Performance Valve Spring Kit with Shortened Valve Guides. | N/A | 55-261 \$193.00 | N/A |
| .358/.358 | 258°/258° | 238°/238° | 402 | Very broad power band for stock or modified engines. | N/A | 55-251 \$193.00 | N/A |
| Rocker Arm Hardwelded | | | | We will hardweld and precision grind your worn out / new rockers for a longer wearing surface. Recommended with ALL profiles. Price (Each). | | | HR-H19 \$77.00 |
| Valve Spring Kit With Aluminum Retainers Includes Valve Guides | | | | Kit includes performance dual springs, Aluminum retainers, bottom cups, shims, and shortened valve guides. OK to .400" valve lift. Fits XR / XL 250. Price Per Set (4). | | | VC-H25 \$350.00 |