



Honda XL 250 S SOHC 4v

Effective September 2023
Prices Subject To Change
Without Notice!

VALVE LIFT	DURATION	DURATION @ .050	GRIND NUMBER	DESCRIPTION	REGRIND	HARDWELD	BILLET
.388/.388	270°/270°	252°/252°	389a	Designed for racing engines. Requires Performance Valve Spring Kit with Shortened Valve Guides. Check ALL clearances!	N/A	55-471 \$325.00	N/A
.370/.370	268°/268°	249°/249°	340b	Strong mid and upper end performance. Use in well prepared engines. Requires Performance Valve Spring Kit with Shortened Valve Guides.	N/A	55-261 \$325.00	N/A
.358/.358	258°/258°	238°/238°	402	Very broad power band for stock or modified engines.	N/A	55-251 \$325.00	N/A
Rocker Arm Hardwelded				We will hardweld and precision grind your worn out / new rockers for a longer wearing surface. Recommended with ALL profiles. Price (Each).			HR-H19 \$78.00
Valve Spring Kit With Aluminum Retainers Includes Valve Guides				Kit includes performance dual springs, Aluminum retainers, bottom cups, shims, and shortened valve guides. OK to .400" valve lift. Fits XR / XL 250. Price Per Set (4).			VC-H25 \$410.00