



Honda XL 250 SOHC 4v

Effective April 2021  
Prices Subject To Change  
Without Notice!

VALVE LIFT	DURATION	DURATION @ .050	GRIND NUMBER	DESCRIPTION	REGRIND	HARDWELD	BILLET
.365/.365		250°/243°	358b/358a	Top end profile for motocross and flat track. Requires Carburetors, Exhaust System, High Compression Piston, and Performance Valve Spring Kit. Check ALL clearances!	N/A \$115.00	55-241 \$193.00	N/A
.358/.358	280°/270°	260°/250°	340c/340b	Strong mid and upper end performance. Use in well prepared engines. Requires High Compression Piston, Performance Valve Spring Kit, and Exhaust System. Check ALL clearances!	N/A \$115.00	55-231 \$193.00	N/A
.358/.357	270°/260°	250°/240°	340b/340a	Good all around profile for stock or modified engines. Very broad power range.	N/A \$115.00	55-221 \$193.00	N/A
			180/644	Web Camshafts will restore your camshaft back to factory specifications. If journals are worn they can be repaired as well, additional cost will apply.	N/A	59-961 \$193.00	N/A
Rocker Arm Hardwelded				We will hardweld and precision grind your worn out / new rockers for a longer wearing surface. Recommended with ALL profiles. Fits XL 250. Price (Each).			HR-H13 \$72.00
Valve Spring Kit With Aluminum Retainers				Kit includes performance dual springs, Aluminum retainers, bottom cups, and shims. OK to .425" valve lift. Price Per Set (2).			VC-H35 \$255.00